Qty:

User This Issue Prsht Rev.

Tuesday, 22/07/2008 11:27:02 AM

Julie Lecocq

Process Sheet

: CC-DAR01 Dart Aerospace Ltd. Customer

Job Number : 40707 : 13476 Estimate Number

P.O. Number

: 22/07/2008

: NC

: //

S.O. No. :

Type

: MACHINED PARTS

Part Number

Drawing Name

: D37637 **Drawing Number** D3763 REV B

Project Number

: N/A : B

: TUBE

Drawing Revision Material

Due Date

: 10/08/2008

10

∜ Um:

Each

Checked & Approved By

Comment

First Issue

Written By

Previous Run

: Est Rev:A

08-07-18 new issue

DD verified by:JLM

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

6061-T6 Round Bar 1.250

Comment: Qty.:

M6061T6R1250

Total: 0.2292 f(s)/Unit

6061-T6 Round Bar 1.250 Batch: M (8 295

2.0

DOOSAN LATHE

Comment: Doosan Lathe

1- Turn as per Folio FA764 Rev: ____ & Dwg D3763 Rev: _____

2-Deburr per dwg D3763

QC2 3.0

4.0

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK



Comment: SECOND CHECK

PACKAGING 1 5.0

QC8

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Ae	rospace L	.td							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory: N	CR: Yes	No DQ	A:	Date:	
					QA: N	/C Close	d:	_ Date: _	
NCR:		,	WORK ORD	ER NON-CONFORMANC	E (NCR	(1)			
DATE	STEP	Description of NC	Corrective Action Section			Verifi	Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector
							:		
·····									

NOTE: Date & initial all entries

Date;

Tuesday, 22/07/2008 11:27:02 AM

Úser: Julie Lecocq **Process Sheet**

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Part Number: D37637

Job Number: 40707

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



L 8.08.06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					-				
		·							
				=					
Part No	•	DAD # - Foult Cotogony N	ICD: Voc	No DO	A .	Data			

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	T	Description of NC		Corrective Action Section B	Verification					
	STEP	Section A	Initial Chief Eng				Approval Chief Eng	Approval QC Inspector		
										
•										
				• .						
						,				

NOTE: Date & initial all entries

Ø1.010^{+0.010} -0.000 Ø0.221 THRU 0.66 Ø1.16 -0.05 X 45° CHAMFER 2 PL 0.66 Ø0.323 THRU

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER

D

D3763-7 TUBE

NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

8

	DESIGN	l HS	DART AER	ROSPACE LTD	
	DRAWN	HS .	HAWKESBURY	, ONTARIO, CANADA	
	CHECKED	A6/1	DRAWING NO.	REV. B	
	MFG. APPR.	41	D3763	SHEET 9 OF 9	
	APPROVED	1	TITLE	SCALE	
	DE APPR.		END FITTING	NTS	
	DATE 08.0	6.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIMATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THA NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMUNICATED TO ANY OTHER PERSON WITH WRITTEN PERMISSION FROM DATA FACROSPACE LTD.		
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3		<u>.</u>								
DART AEROSPACE LTD					Work Order:					
Qescription:					Part Number:					
						P	age 1 of 1			
Inspection Dwg	g: Rev:									
	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST					
	X	First Artic	le	Proto	otype					
Drawing	T-1	Actual	Accept	Reject	Method	1 1 - 6	omments			
Dimension	Tolerance	Dimension	Accept	neject	Inspecti	ion				
. 221.	8-005 -,001	.222								
. 66	+1030	,66								
1.3/	+/030	1,309								
- 323	+/4 -030	.66								
323	t-606-001	.375 ,05×45°								
05 × 45° 1,010 1,16	1/-030 x1/00	102×420					·			
11010	+,010 - 0,0	1,019								
1.16	+/030	1.160								
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Measured by: Audited by:				Pi	Prototype Approval:					
Date:	08/08/06	Date:	28/08/		····	Date:				
Rev Date Change						Revised by	Approved			
Α	New Issue					KJ/JLM				